

Facestock

A white high-gloss film with print receptive coating. Produced from wood pulp sourced from managed plantations. The NatureFlex™ film complies to the EN13432 standard for composting and is OK Compost and OK Compost Home certified. Combined with our S9500 adhesive the certification for industrial composting is obtained according to EN13432, OK Compost, TUV Austria ref. S0259.

Basis Weight	65 g/m ²	ISO 536
Caliper	45 µm	ISO 534

Adhesive

A general purpose permanent, acrylic based adhesive.

Liner

BG40 white, a supercalendered glassine paper.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	58 g/m ²	ISO 536
Caliper	51 µm	ISO 534

Laminate

Total Caliper	114 µm±10%	ISO 534
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Performance Data

Initial Tack	10 N/25mm	FTM 9 Glass
Peel Adhesion 90°	6 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-20 °C to 80 °C	

Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

Applications and Use

It can be used for all kinds of applications, but is specifically suited for applications where the complete packaging should be biodegradable and where direct food contact is required. The NatureFlex film also has a good resistant to oils and grease. Natureflex is sensitive to temperature and humidity, these parameters will potentially cause the film to shrink. It's recommended to test suitability in the end user application under various conditions. It is also recommended the storage in its original wrapping away from any source of local heating or direct sunlight.

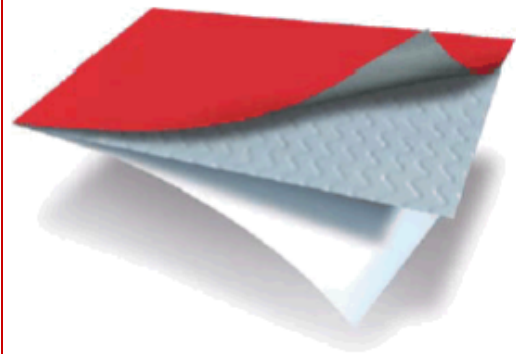
Conversion and Printing

The product offers very good die-cutting properties. NatureFlex™ can be converted by flexographic and rotogravure printing processes. Nitrocellulose-based inks and water based inks are suitable. For applications on biodegradable packaging, the use of biodegradable inks is recommended. Please consult your printing ink supplier about suitable printing inks. Because of the heat sensitivity of the face stock the drying temperature needs to be reduced to the lowest possible temperature. Opposed to this, the air flow to dry the inks needs to be increased.


AD141

Fasson®

NATUREFLEX WHITE S692N-BG40WH FSC



NATUREFLEX WHITE	
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S692N	
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BG40WH FSC	
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The mark of
responsible forestry

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Compliance and Approvals

S692N complies with European food regulation 1935/2004/EC, with the German Recommendation (BfR) XIV and with FDA § 175.105. It also meets the demands of the limit values laid down in 10/2011/EU. In accordance with the requirements of relevant EU food regulations, the adhesive S692N may safely stand in direct contact with dry, moist and fatty foodstuffs which have a reduction factor of at least 3 according to the Commission Regulation (EU) No 10/2011.

Shelf Life

To obtain optimal performance, use this product within half a year of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

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Warranty

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