AD223

Fasson ®

TRANSFER PET MATT WHITE S8030-BG42WH

Facestock

A white polyester film. The surface is covered with an absorbing, matt topcoat for very good ink anchorage.

Basis Weight	74 g/m²	ISO 536
Caliper	55 µm	ISO 534

Adhesive

S8030 is a high strength permanent solvent based acrylic adhesive.

Liner

BG42 white, a supercalendered glassine paper.

Basis Weight	65 g/m²	ISO 536
Caliper	58 µm	ISO 534
Transparency	50 %	DIN 53147

Laminate

Total Caliper	132 µm±10%	ISO 534

Performance Data

Initial Tack	16 N/25mm	FTM 9 Glass
Peel Adhesion 90°	12 N/25mm	FTM2 st.st.
Min. Application Temp.	7 °C	
Service Temperature	-40 °C to 150 °C	
Adhesive Coat Weight	24 g/m²	FTM12
Adhesive Type	Solvent Acrylic	

Adhesive Performance

S8030 features a balanced adhesive performance on a wide variety of substrates including low energy plastics combined with good chemical resistance.

Applications and Use

Transfer PET matt white was specially developed for labels on Durables Goods, especially in the automotive industry, but also in other segments. Identification labels and logistical labels are the main applications. When printed with high quality thermal transfer ribbons, very high chemical resistance of the print can be achieved.

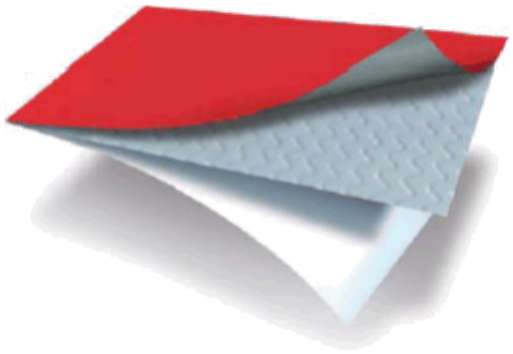
This all-round performing product provides good adhesion onto low surface energy plastics combined with the long term durability expected from a solvent acrylic adhesive.

Conversion and Printing

Thanks to the special surface coating, excellent results can be achieved with thermal transfer printers equipped with conventional or near-edge print heads and using either wax/resin or pure resin ribbons. In addition the product can also be printed by all conventional roll label techniques, such as flexo, UV letterpress, silkscreen. Specific testing is required. For easy diecutting sharp corners should be avoided.

Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.



TRANSFER PET MATT WHITE	
S8030	
BG42WH	

This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.
If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com

Appendix

UL recognition

This product meets the requirements as stated in UL 969 and is UL recognized for indoor use.
The UL file number is MH27538. For specific information on approved conditions, see appendix.

Performance Data

Note: the following technical data should be considered representative or typical only and should not be used for specification purposes.

Peel Adhesion:

FTM1: 180°, 300 mm/min, dwell time: 48 hours

Surface	N/25mm
ABS	13,0
Aluminium	13,0
Automotive lacquered panels	14,0
Glass	14,5
HDPE	10,0
LDPE	8,0
PA6	13,0
Stainless Steel	15,0

Chemical Resistance:

The performance results are based on 4 hours immersions at room temperature unless otherwise noted. Samples were applied to the test panel and conditioned for 24 hours before immersion and evaluated immediately upon removal. Peel adhesion was measured according to FTM1.

Chemical	Test Substrate	N/25mm	Visual appearance	Edge Penetration
Ad Blue	Aluminium	14,0	No change	0 mm
Biodiesel	Glass	13,9	No change	0 mm
Bioethanol E85	Glass	13,1	No change	2 mm
Brake Fluid	Glass	12,0	No change	0 mm
Diesel	Glass	13,0	No change	0 mm
Engine Oil	Glass	12,5	No change	0 mm
Gasoline	Glass	9,0	No change	4 mm
Heptane	Glass	8,0	No change	4 mm
Water, distilled	Aluminium	10,0	No change	0 mm

Chemicals:
Ad Blue: Aral, Bioethanol E85: CropEnergies CropPower85, Brake Fluid: DOT 4 Synthetic (One Way)
Diesel: TOTAL, Engine Oil: TOTAL quartz 700, 10 W 40, Gasoline: TOTAL Euro 95

Appendix

Thermal Transfer Printing:

Printability – Physical Resistance

Flat head printers (tests were performed with the printer Zebra XII 140):

Ribbon	Settings speed	Settings energy	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
inkanto AXR7+	4	15	+	A	++	++
DNP R300	3	15	++	A	++	+
Iimak SP330	3	15	++	A	++	o
ITW B324	3	15	+	A	++	o
Ricoh B110A	5	15	++	A	++	++
Ricoh B110CX	3	15	+	A	++	++

Near edge printers (tests were performed with the printer Avery TTX 450 – Near Edge):

Ribbon	Settings	Print Quality	ANSI Grade	Scratch resistance	Tape resistance
inkanto APR 600	4 ”/s	o	C	++	-
DNP TR4500	4 ”/s	++	B	++	-
Ricoh B120 Ex2	4 ”/s	+	B	++	-

ANSI (American National Standards Institute) Grade: information about barcode quality
A: excellent B: good C: acceptable D: readable with difficulty
++: excellent +: good o: acceptable -: poor

Chemical Resistance

The printed samples were wetted on the surface with a soft clean cotton cloth soaked in the test solution by wiping 10 times back and forth with light pressure. After 5 seconds they were dried with a clean dry soft cloth. After 15 minutes the evaluation took place.

	AXR7+	R300	SP330	B324	B110A	B110 CX	APR 600	TR 4500	B120E
Ad Blue	+	+	+	+	+	+	+	+	+
Anti-Freeze	+	+	+	+	+	+	o	o	o
Biodiesel	+	+	+	+	o	+	-	-	-
Bioethanol E85	+	+	+	+	o	+	-	-	-
Brake fluid	o	o	+	+	o	o	o	o	o
Cleaner solvent	+	+	+	+	+	+	-	-	-
Engine oil	+	+	+	+	+	+	+	+	+
Gasoline	o	o	o	o	o	o	-	-	-
Hard wax polish	+	+	+	+	+	o	-	-	-
Isopropanol	+	+	+	+	+	+	o	o	o
Spirit	+	+	+	+	+	o	o	o	o

+: good (no change) o: acceptable (minor change, still readable) -: poor

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Chemicals:
Ad Blue: Aral, Anti-Freeze: Speedfrost "Speedfroil" 1:1 in water, Bioethanol E85: CropEnergies CropPower85
Brake Fluid: DOT 4 Synthetic (One Way), Cleaner Solvent:: “Caramba” Cold Cleaner, Engine Oil: TOTAL quartz 700, 10 W 40
Gasoline: TOTAL Euro 95, Hard Wax Polish: „Nigrin“ Hard Wax Polish

Appendix

Compliance Data

UL – Underwriters Laboratories (UL 969, Category PGJI2)

File Number: MH27538, Category PGJI2

This material is UL recognized for indoor use where exposed to high humidity or occasional exposure to water.

Application Surface	Max Temp (°C)	Min Temp (°C)
Alkyd paint	150	-40
Aluminum	150	-40
Galvanized steel	150	-40
Stainless steel	150	-40
Nylon - Polyamide	100	-40
Polycarbonate	100	-40
Acrylonitrile butadiene styrene (ABS)	80	-40

The UL certification includes the printing with the following thermal transfer ribbons:

Armor	APR5, APR600, AXR 600, AXR 7+, AXR 8, AXR 800
Astro-med	R-5, RV2
Dainippon	TR4500, TR6075
Graficor	GC12, GC14
ITW	B324
Iimak	SP-330
Kurz	K501
Pelikan	T001, T016, T064
Ricoh	B110A, B110CX, B120 EC, B120 Ex2

Avery Dennison Materials Group Europe
Willem Einthovenstraat 11
2342 BH Oegstgeest
The Netherlands
+31 (0)85 000 2000

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