

### Facestock

A clear film with print receptive coating. Produced from wood pulp sourced from managed plantations. The NatureFlex™ film complies to the EN13432 standard for composting and is OK Compost and OK Compost Home certified. Combined with our S9500 adhesive the certification for industrial composting is obtained according to EN13432, OK Compost, TUV Austria ref. S0259.

Basis Weight	64 g/m <sup>2</sup>	ISO 536
Caliper	45 µm	ISO 534

### Adhesive

S9500 is an acrylic based permanent OK Compost certified adhesive.

### Liner

Supercalandered glassine paper, white, increased release level. The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight	59 g/m <sup>2</sup>	ISO 536
Caliper	51 µm	ISO 534

### Laminate

Total Caliper	116 µm±10%	ISO 534
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### Performance Data

Initial Tack	12.5 N/25mm	FTM 9 Glass
Peel Adhesion 90°	7 N/25mm	FTM 2 St.St.
Min. Application Temp.	5 °C	
Service Temperature	-20 °C to 80 °C	

### Adhesive Performance

The adhesive is characterized by a good initial tack and good adhesion on a wide variety of substrates.

### Applications and Use

It can be used for all kinds of applications, but is specifically suited for applications where the complete packaging should be biodegradable and where direct food contact is required. The NatureFlex film has a good resistance to oils and grease. Natureflex is sensitive to temperature and humidity, these parameters will potentially cause the film to shrink. It's recommended to test suitability in the end user application under various conditions. It is also recommended to store in its original wrapping away from any source of local heating or direct sunlight.

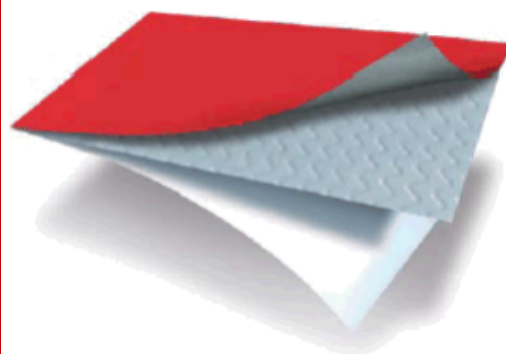
S9500 is ideal be used for all kinds of applications, but is specifically suited for those kinds of applications where the complete packaging should be biodegradable and where indirect or direct food contact with dry foodstuff is required (ie. fruits & vegetables labeling).

For direct and indirect adhesive coating applications. Particularly suitable as a release paper for die-cutting self adhesive labels.

## AO293

## Fasson®

### NATUREFLEX CLEAR S9500-BG40WH FSC



NATUREFLEX CLEAR

S9500

BG40WH HR FSC



The mark of  
responsible forestry

*This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.*

*If you would like to make a suggestion or comment on this datasheet, please send an email to [datasheet.mgmt@eu.averydennison.com](mailto:datasheet.mgmt@eu.averydennison.com)*

### Conversion and Printing

The product offers very good die-cutting properties. NatureFlex™ can be converted by flexographic and rotogravure printing processes. Nitrocellulose-based inks and water based inks are suitable. For applications on biodegradable packaging, the use of biodegradable inks is recommended. Please consult your printing ink supplier about suitable printing inks. Because of the heat sensitivity of the face stock, the drying temperature needs to be reduced to the lowest possible temperature. Opposed to this, the air flow to dry the inks needs to be increased.

This backing will give high release values and is recommended for manual dispensing.

### Compliance and Approvals

The adhesive S9500 is suitable for contact with dry, non-fatty foodstuffs in this construction. For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

S9500 complies with the EN 13432 standard for composting and is OK Compost Industrial certified under the tracking number S0259.

### Shelf Life

To obtain optimal performance, use this product within half a year of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

### Avery Dennison Materials Group Europe

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#### Warranty

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